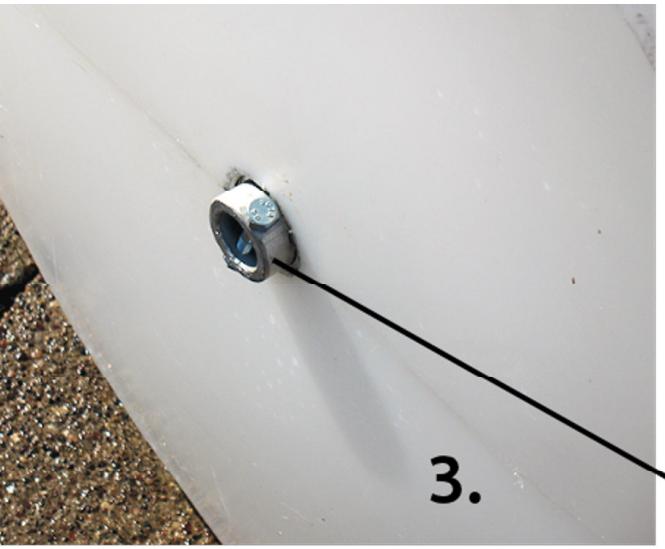
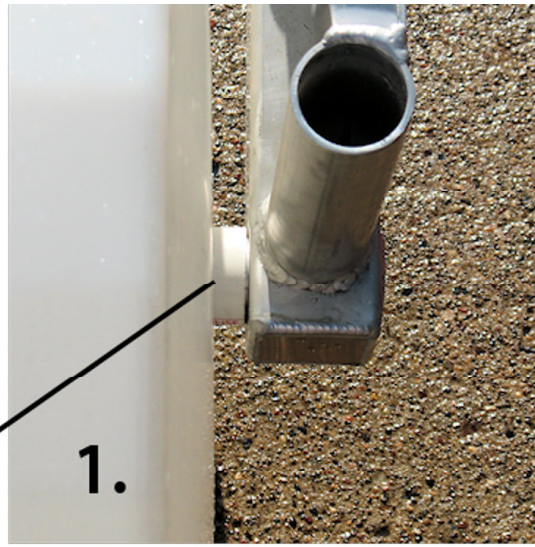
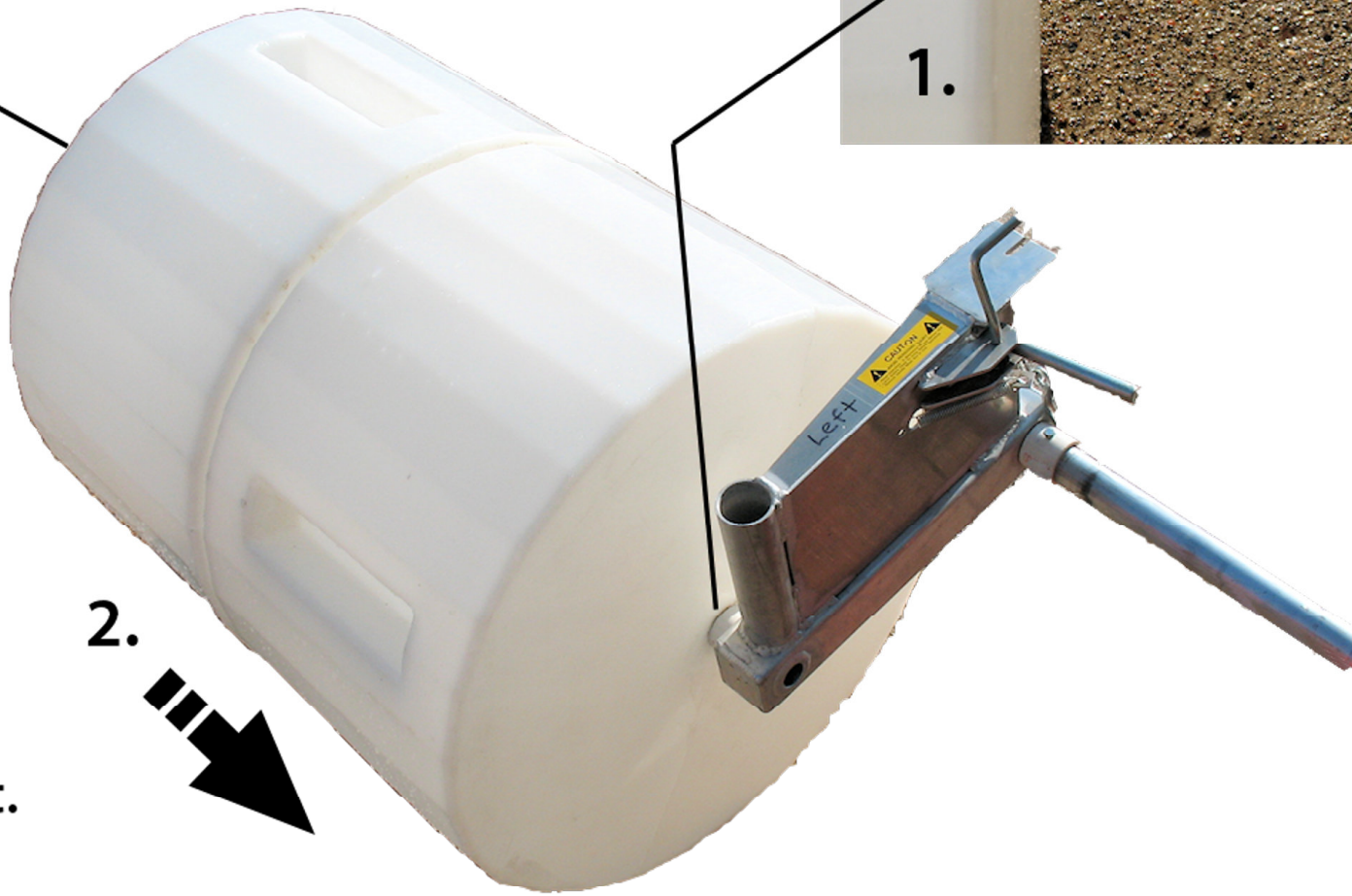
Installing the Barrels on the Roll-n-Float Frame.



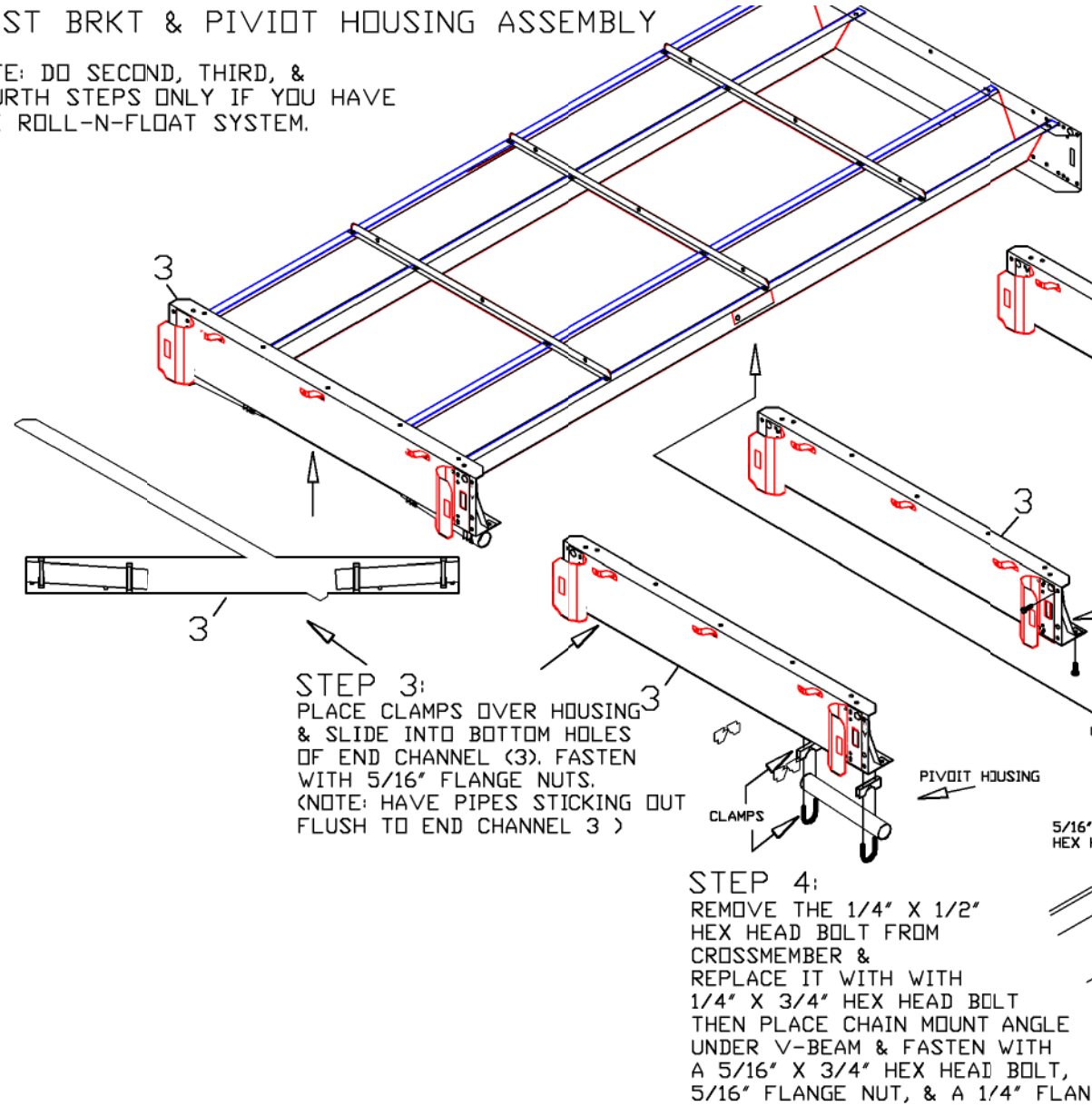




1. Slide the spacer on the axle and up against the square tube.
2. Slide the barrels on the axle.
3. Retain the barrels with a hex head bolt and lock nut.

POST BRKT & PIVIOT HOUSING ASSEMBLY

NOTE: DO SECOND, THIRD, & FOURTH STEPS ONLY IF YOU HAVE THE ROLL-N-FLOAT SYSTEM.



STEP 1:

ALIGN THE RECTANGULAR HOLE ON POST BRACKET WITH THE SQUARE HOLE ON END CHANNEL (3). FASTEN WITH 2-5/16" X 3/4" HEX HEAD BOLTS & FLANGE NUTS.

STEP 2:

PLACE BRACE ONTO FAR OUTSIDE HOLES ON END CHANNEL (3). FASTEN WITH 2-5/16" X 3/4" HEX HEAD BOLTS & FLANGE NUTS

STEP 3:

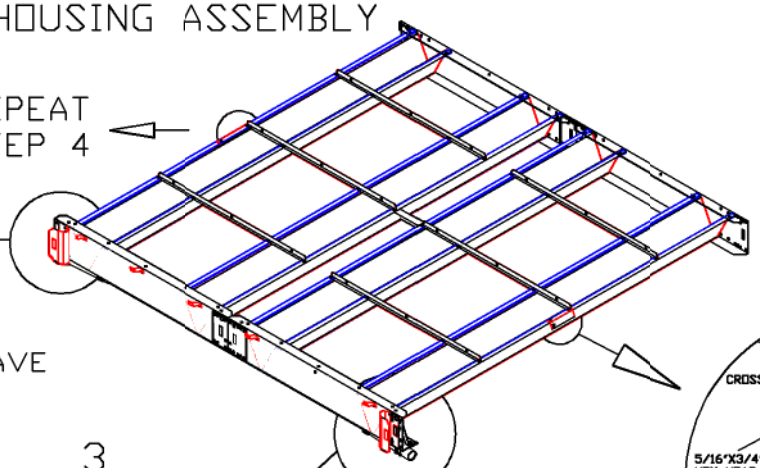
PLACE CLAMPS OVER HOUSING & SLIDE INTO BOTTOM HOLES OF END CHANNEL (3). FASTEN WITH 5/16" FLANGE NUTS. (NOTE: HAVE PIPES STICKING OUT FLUSH TO END CHANNEL 3)

STEP 4:

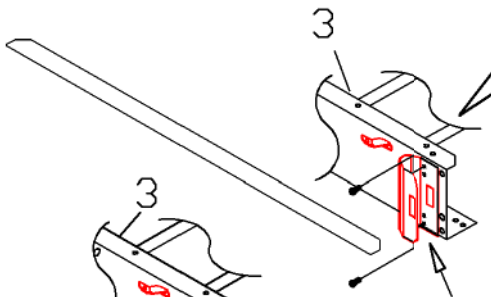
REMOVE THE 1/4" X 1/2" HEX HEAD BOLT FROM CROSSMEMBER & REPLACE IT WITH WITH 1/4" X 3/4" HEX HEAD BOLT THEN PLACE CHAIN MOUNT ANGLE UNDER V-BEAM & FASTEN WITH A 5/16" X 3/4" HEX HEAD BOLT, 5/16" FLANGE NUT, & A 1/4" FLANGE NUT.

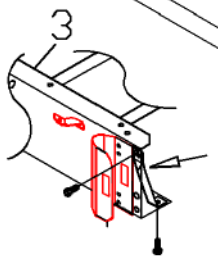
POST BRKT & PIVIOT HOUSING ASSEMBLY

FOR DECK L-LEFT
8' X 8' SHOWN



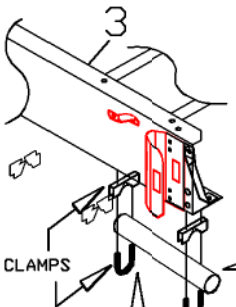
NOTE: DO SECOND, THIRD, &
FOURTH STEPS ONLY IF YOU HAVE
A ROLL-N-FLOAT SYSTEM



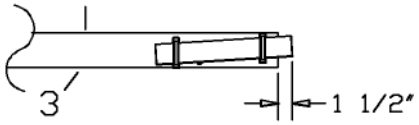


STEP 1:
ALIGN RECTANGULAR
HOLE ON POST BRACKET
WITH RECTANGULAR HOLE
ON END CHANNEL (3).
FASTEN WITH 2-5/16" X 3/4"
HEX HEAD BOLTS & FLANGE NUTS.

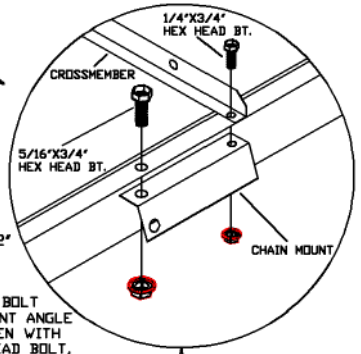
STEP 2:
PLACE BRACE ONTO
FAR OUTSIDE
HOLES ON END CHANNEL (3).
FASTEN WITH 2-5/16" X 3/4"
HEX HEAD BOLTS & FLANGE NUTS

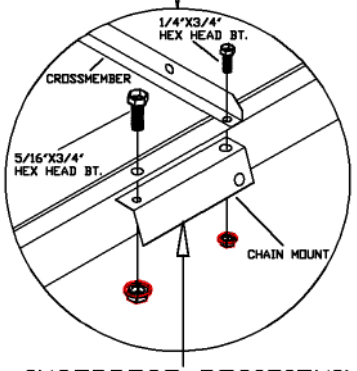


STEP 3:
PLACE CLAMPS OVER HOUSING
& SLIDE INTO BOTTOM HOLES
OF END CHANNEL (3). FASTEN
WITH 5/16" FLANGE NUTS.
(NOTE: HAVE PIPES STICKING OUT
1 1/2" AWAY FROM END CHANNEL(3)).



STEP 4:
REMOVE THE 1/4" X 1/2"
HEX HEAD BOLT FROM
CROSSMEMBER &
REPLACE IT WITH
1/4" X 3/4" HEX HEAD BOLT
THEN PLACE CHAIN MOUNT ANGLE
UNDER V-BEAM & FASTEN WITH
A 5/16" X 3/4" HEX HEAD BOLT,
5/16" FLANGE NUT, & A 1/4" FLANGE NUT.



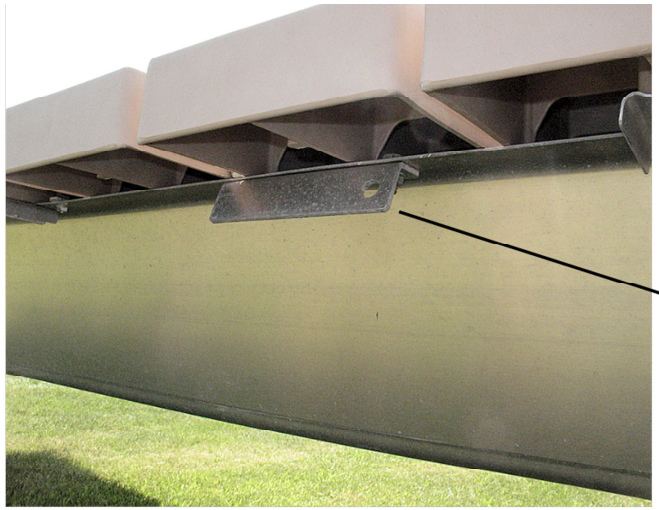


INCORRECT POSITIONING
OF CHAIN MOUNT



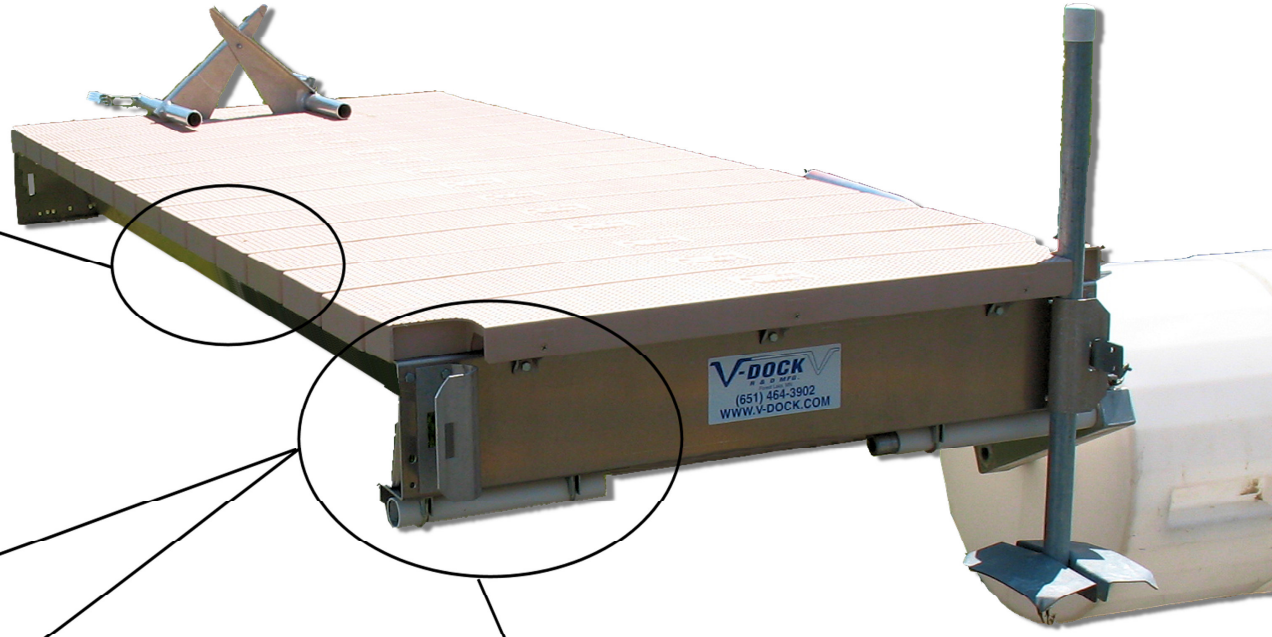


Picture Overview of the Piviot Housings

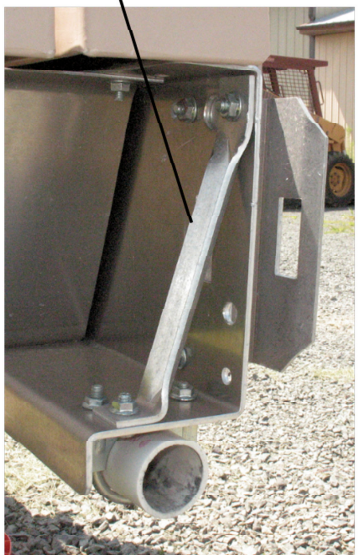


Chain Mounts

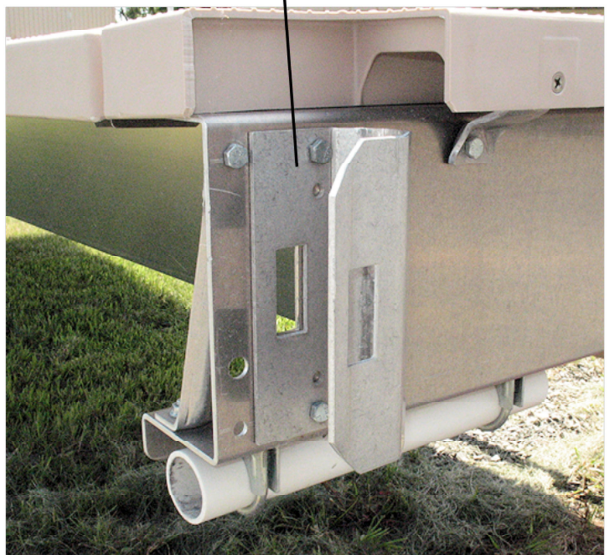
You will need to remove one of the Crossmember bolts and replace it with a 1/4" x 3/4" head head bolt (see the detailed instruction sheet)



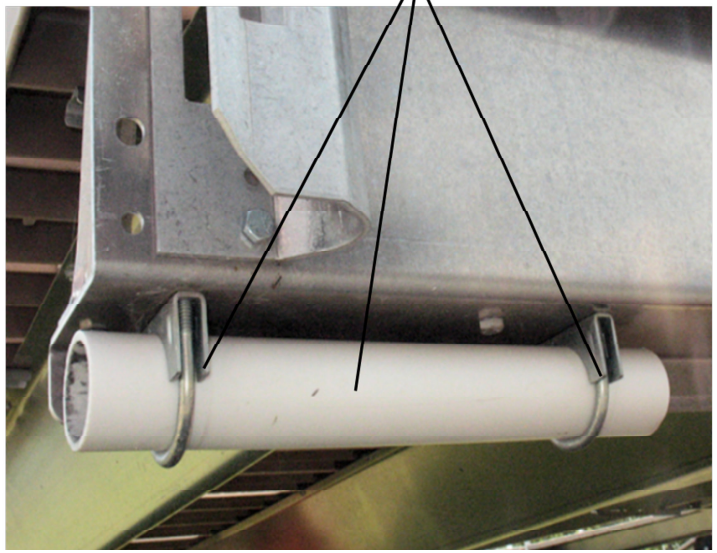
End Channel Brace



Post Bracket



Piviot Housing & Clamps



** Note Do Not Overtighten the clamps to the pivot housings. Overtightening will not allow the Roll-n-Floats to slide in very easliy.